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ABSTRACT

An inflatable tube 1 is inserted into a covering layer 2 which consists of a very thin rubber pouch which is made of a material which does not permit a solution of an adhesive agent such as an aqueous solution of latex or a solution of an adhesive agent which contains rubber to pass through said covering layer, under the existence of an inorganic lubricant 3 between them. Then, air is filled in the tube 1, and a reinforced layer 5 is formed by attaching of cloth pieces 4 with the solution of the adhesive agent or winding yarns and fix the yarns on the surface of the covering layer 2. And alignment guides 8 are formed on the surface of the reinforced layer 5 with a flask followed by the adhesion of the outer layer 6 along the alignment guide.